# Concise Syntheses of ( - )-Galanthamine and ( $\pm$ )-Codeine via Intramolecular Alkylation of a Phenol Derivative 

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The amaryllidaceae alkaloid (-)-galanthamine $\mathbf{1}^{1}$ is a potent acetylcholinesterase inhibitor and has found extensive use in the early treatment of Alzheimer's disease, Figure 1. ${ }^{2}$ This has caused a renewed interest in the synthesis of $\mathbf{1}$, since its extraction from the bulbs of snow drops does not supply sufficient material for the clinical evaluation of early Alzheimer's patients.

The strategies used for the synthesis of $\mathbf{1}$ are predominantly phenolic oxidation, ${ }^{3 \mathrm{a}-\mathrm{n}}$ Heck coupling, ${ }^{4 \mathrm{a}-\mathrm{c}}$ and a variety of other ingenious solutions. ${ }^{5 a-j}$ While there are efficient enantioselective syntheses of $\mathbf{1}$, this is not necessary since racemic narwedine $\mathbf{2}$ undergoes a spontaneous resolution when crystallized in the presence of $1 \%$ of $(+)$-galanthamine ${ }^{6}[( \pm)$-narwedine is resolved into ( - -narwedine in the presence of $1 \%(+)$-galanthamine]. Reduction of ( - )-narwedine with L-Selectride provides ( - )galanthamine ( $99 \%$ ). Currently, commercial supplies of $\mathbf{1}$ are available from Sanochemia AG using the Fröhlich-Jordis ${ }^{3 i-k}$ route in nine steps and an overall yield of $12 \%$. The key phenolic oxidation coupling reaction proceeds in $40-54 \%$ yield.

Since the report by Robinson in 1925 of the structures of codeine 3 and morphine $4^{7}$ there have been numerous total and formal syntheses of these alkaloids spanning a period of approximately 55 years from 1952 to $2007 .^{8 a, a a, 9 a-c}$ Nevertheless, there is no practical synthetic source of these opium alkaloids other than the Rice adaptation of the Grewe strategy. ${ }^{10}$

The chemical feature that connects these two alkaloids is that they are both biosynthesized by $o-p$ phenolic oxidation. The biosynthesis of morphine alkaloids is well understood. (R)Reticuline is converted into salutaridine through an enzymatically mediated $o-p$ phenolic oxidation. ${ }^{11,12}$ Salutaridine is subsequently transformed in vivo into codeine $\mathbf{3}$ and demethylated to give morphine 4. Similarly, norbelladine undergoes $o-p$ coupling to give narwedine 2, Figure 1. Attempts to mimic this chemistry in the laboratory for the practical production of these important compounds in an efficient and economical manner has not resulted in good yields of $\mathbf{1}$ or $\mathbf{3}$, or related derivatives.

Despite the enormous amount of work devoted to the efficient synthesis of $\mathbf{1}$ and $\mathbf{3}$, the simple para-alkylation of an appropriately substituted phenol such as 5 to generate the cross-conjugated 2,5cyclohexadienone 6 has not been reported, Figure $2 .{ }^{13}$ This strategy would avoid the phenolic oxidation reaction, and the product 6 merely requires reductive amination of the aromatic aldehyde and latent aliphatic aldehyde (acetal), either sequentially or in concert, to arrive at racemic narwedine $\mathbf{2}$. The $\mathrm{C} 9,10$ atoms of $\mathbf{1}$ are derived from 5, and similarly the $\mathrm{C} 15,16$ atoms of $\mathbf{3}$ as indicated. The crucial C 8 and C13 quaternary atoms in $\mathbf{1}$ and $\mathbf{3}$ respectively are established by intramolecular phenol $p$-alkylation. The second synthesis of 4

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Figure 1. Biogenetic o,p-phenolic oxidative coupling of norbelladine and reticuline leading to $\mathbf{2}$ and salutaridine, and subsequently to $\mathbf{1}, \mathbf{3}$, and $\mathbf{4}$.


Figure 2. Key intramolecular phenol alkylation.
by Ginsburg and Elad established this bond by alkylation of an octahydrophenanthrene derivative. ${ }^{8 b}$

Commercially available 7 was coupled to the boronic acid tris anhydride 8 using Suzuki reaction conditions to give 9 (99\%), Scheme 1. Treatment of 9 with ethylvinylether/ $\mathrm{Br}_{2} / N, N$-diisopropylethylamine $/ \mathrm{CH}_{2} \mathrm{Cl}_{2}$ at $0{ }^{\circ} \mathrm{C}$ resulted in the ether $\mathbf{1 0}$ (99\%). Exposure of $\mathbf{1 0}$ to CsF (3 equiv) in $\mathrm{N}, \mathrm{N}$-dimethylformamide at 130 ${ }^{\circ} \mathrm{C}$ resulted in a clean transformation into $6(96 \%$, structure by X-ray), thus confirming the viability of the strategy suggested in Figure 2. The route from $\mathbf{7}$ to $\mathbf{6}$ via $\mathbf{9}$ and $\mathbf{1 0}$ proceeds in three steps with an overall yield of $94 \%$. It should be noted that racemic 6 is a single compound since the stereochemical relationship between epimers at the C16 lactol is that they are mirror images (axial symmetry of the dienone).

Acid catalyzed hydrolysis of 6 using 2 M HCl in dioxane heated at reflux resulted in $\mathbf{1 1}(93 \%, 88 \%$ from 7, structure by X-ray), Scheme 2. Reductive amination of $\mathbf{1 1}$ with $\mathrm{MeNH}_{2} \cdot \mathrm{HCl}$ (1.2 equiv)/ ${ }^{i} \mathrm{Pr}_{2} \mathrm{NEt} / \mathrm{NaCNBH}_{3}$ (1.5 equiv) $/ \mathrm{AcOH}$ (5 equiv) at $23{ }^{\circ} \mathrm{C}$ gave 11a,

Scheme 1. Synthesis of Key Cyclohexadienone 6


Scheme 2. Synthesis of ( $\pm$ )-Narwedine 2

which was converted into ( $\pm$ )-narwedine 2 ( $72 \%$ from 11) by treatment with $1 \mathrm{M} \mathrm{MeSO}_{3} \mathrm{H} /$ aqueous dioxane at $80^{\circ} \mathrm{C}$.

Since ( $\pm$ )-narwedine $\mathbf{2}$ has been converted into ( - )-galanthamine $\mathbf{1}$ by spontaneous resolution followed by L-Selectride reduction in virtually quantitative yield, ${ }^{6}$ this completes the synthesis of $\mathbf{1}$ in eight steps with an overall yield of $63 \%$ which is approximately five times the yield of the current commercial process. ${ }^{3 i-k}$

Using the same cross-conjugated 2,5-cyclohexadienone 6, it was treated with nitromethane under standard Henry-aldol reaction conditions resulting in $\mathbf{1 2}$ ( $97 \%$, crude) as a mixture ( $1: 1$ ) of epimers at C-16, Scheme 3. These epimers were characterized by X-ray crystallography. Most importantly, we only observe the correct cisstereochemical relationship between the newly formed B-ring and the C -ring ( $\mathrm{C}-13,14$ ) in $\mathbf{1 2}$.
Treatment of $\mathbf{1 2}$ with sodium cyanoborohydride gave $\mathbf{1 3}(88 \%$, structure by X-ray). The stereochemistry at C 9 is the result of axial protonation of the intermediate nitronate anion. Further reduction of $\mathbf{1 3}$ with lithium aluminum hydride gave $\mathbf{1 4}(72 \%)$. Exposure of 14 to reductive amination reaction conditions resulted in compound 15 (66\%) which was characterized as the known carbamate derivative 16 from Taber's synthesis of morphine. ${ }^{8 x}$

Scheme 3. Formation of the Codeine Skeleton


The last phase of the synthesis involves the conversion of $\mathbf{1 6}$ into codeine 3. All the prior literature dealing with this topic involves proceeding via codeinone followed by reduction to 3 . The reason for this is that epoxidation of the 6,7 -double bond in 16, and similar substrates, proceeds from the least hindered face to give the $\beta$-epoxide, which eventually requires stereochemical inversion at C-6. It seems remarkable that given the vast literature in the codeine-morphine area, there are no reports of the addition of hypohalous acids to the 6,7 -double bond. We have found that treatment of $\mathbf{1 6}$ with 5,5 -dimethyl-1,3-dibromohydantoin gave $\mathbf{1 7}$ (concomitant bromination at C 2 ), which on exposure to $\mathrm{KOH} /$ dioxane/reflux resulted in the $\alpha$-epoxide $18(93 \%)$. The 6,7 -double bond in 16 forms a $\beta$-bromonium ion which upon diaxial opening with water results in the 6,7-diaxial bromohydrin 17.

Treatment of $\mathbf{1 8}$ with $\mathrm{PhSNa} / \mathrm{EtOH}$ gave 19 (99\%), and it was oxidized to a mixture of diastereomeric sulfoxides 20. Heating the mixture at $110^{\circ} \mathrm{C}$ gave $21(17 \%)$ from the minor diastereomer and 22 ( $76 \%$ ) from the major diastereomer. The same transformation with the selenium analogue gave 22 ( $72 \%$ over three steps) as the only product. Reduction of $\mathbf{2 2}$ with $\mathrm{LiAlH}_{4} / \mathrm{THF}$ at $25{ }^{\circ} \mathrm{C}$ gave codeine 3 ( $87 \%$ ). ${ }^{8 \mathrm{a}}$

The synthesis of $( \pm)$-codeine $\mathbf{3}$ is summarized by the following data. Starting from commercially available 2-bromoisovanillin it takes seven steps to the codeine skeleton 15 in $38 \%$ yield. A further six steps converts $\mathbf{1 5}$ into $\mathbf{3}$. Thus codeine is obtained via 13 reaction pots in an overall yield of $20 \%$. We are examining the enantiose-

Scheme 4. Synthesis of ( $\pm$ )-Codeine 3
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